



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW1205G00332-3G-23

Job Sheet 175374



Part No: RBW1205G00332-3G-23

Job Qty: 4 ea

Part Name: Screw (Modified B/O)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/3/18

Job Tracking No:

Due Date: 4/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW1205G00332-3G Rev 6 IPP Rev A 18.02.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/28/18	0.00	0.00	Start Up Machining-4		
100	Lathe Conv	4 pcs		4/30/18	0.50	0.33	Lathe Conv-2		
110	QC	4 pcs		4/30/18	0.00	0.00	QC2 Machining-5		18/4/3/5, C-L
120	QC	4 pcs		4/30/18	0.00	0.00	QC8 Machining-5		18-04-05
130	Packaging	4 pcs		4/30/18	0.00	0.00	Packaging3-2		18-04-11
140	QC21-SA	4 Ea		4/30/18	0.00	0.00	QC21	2.18/4/11	GA103

Part Op 100 - Machine as per DWG.

Descriptions: 130 - IDENTIFY AND STOCK

DAS 21 APR 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
92196A139	SCREW 6-32 x 1/8" SS	4 Ea (1 ea)	90-Start up Operation	5048576

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	92196A139	4	29	0

Part Specifications

Specifications could not be found.



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Plex 4/3/18 2:26 PM Dart.lajeunesse.marie

Container No: S057847



Part: RBW1205G00332-3G-23

Job No: 175374

Serial No/Batch: S057847

Revision: 6

Inspector:

Date: 04/03/18

DART AEROSPACE LTD		Work Order:	174854
Description: SCREW		Part Number:	RBW1205G00332-3G-23
Inspection Dwg:	Rev: 6		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	1521	Checked by:	D.A.	QC Inspector:	
Date:	8/4/3	Date:	18-04-05	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								